



## Intermittent Pick 'n Place®

### FEATURES AND BENEFITS

- Only feeder on the market with vertical or horizontal placement
- Simple design and easy installation
- Clean, logical control panel design makes the machine easy to operate
- Standard construction incorporates a sanitary design suitable for most bakery or pharmaceutical installations. Washdown construction available
- Standard air cylinder drive offers a virtually maintenance free motion control and drive system
- Smooth pivot rod motion creates a steady placement, especially at higher speeds
- Pivot rod motion control enhances machine versatility, allowing for the possibility of the unit to be utilized in future tasks
- Quick and easy product changeover means less downtime and greater machine efficiency
- Many options available, allowing the end user to customize the machine to their specific needs
- Materials typically handled include; multi-fold coupons, labels, plastic trays, corrugated, styrofoam trays, parchment paper, foil trays, glassine, paperboard trays, card stock, packets, single sheet paper stock

# Intermittent Pick 'n Place

## Typical Utility Requirements

- ELECTRICAL: 115 VAC 12 Amps Max (with optional low noise vacuum pump)
- AIR: 80 PSI filter and regulator provided
- VACUUM: Up to 10 SCFM At 20" HG

## Maximum Speeds

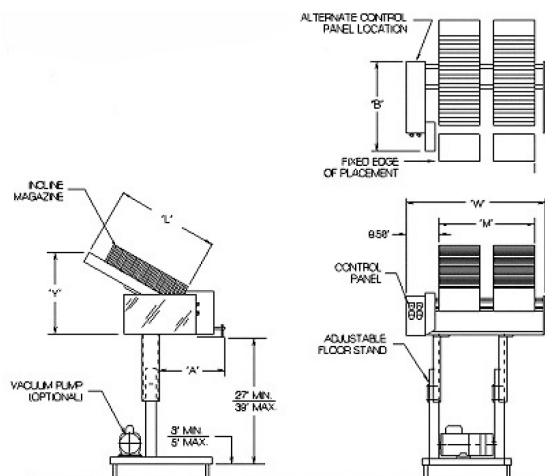
- 70 cycles per minute vertical placement mode
- 60 cycles per minute horizontal placement mode

## Product Size Range

- Minimum: 1" (26mm) x 1" (26mm)
- Height: 6" (152mm), 9" (229mm), 12" (305mm), and 15" (381mm) high magazines are available.
- Width: 18" (457mm) and 28" (711mm) wide magazines are available. The maximum product height is the same.

Maximum heights by model:

- IPP-170D: 9" (229mm)
- IPP-190D: 12" (305mm)
- IPP-1110D: 15" (381mm)



## Options Available

- Machine orientation
- Vertical placement mode
- Denesting motion
- 16, 30, or 48" long magazines
- Oscillating rod magazines
- Quick change magazines
- Low noise vacuum pump
- Venturi vacuum system
- Floor Stand: CRS painted welded, stainless steel tubing or C-channel stainless steel
- Screw height adjustment
- Adhesive system
- 7" (178mm) or 12" (305mm) wide machine
- Photoelectric cycle control
- Plexiglass front guard
- Missed detection system with or without buzzer
- Kwik Klip™ assemblies
- Auto recycle if an item is missed
- Casters
- No tool magazine changeover

MODEL	A	B
270D	14.75" (375 mm)	24.50" (622 mm)
290D	18.75" (476 mm)	26.50" (673 mm)
2110D	22.75" (578 mm)	28.50" (724 mm)

WIDTH (W)		LENGTH (L)	
M	W	L	Y
18"	30.50" (775 mm)	16.25" (413 mm)	18" (457 mm)
		30" (762 mm)	25" (635 mm)
28"	40.50" (1,029 mm)	48" (1219 mm)	34" (864 mm)

## MGS

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